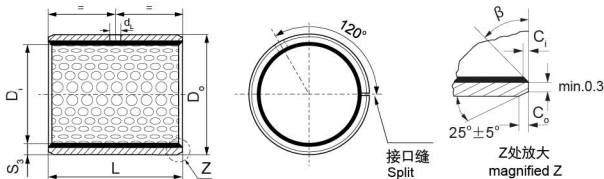


JF-800 标准公制轴套

JF-800 Standard Metric Bearing



内外倒角 ID and OD chamfers

S_3	C_0	C_1	β
0.75	0.5 ± 0.3	0.25 ± 0.2	$35^\circ \pm 5^\circ$
1.00	0.6 ± 0.3	0.30 ± 0.2	$35^\circ \pm 5^\circ$
1.50	0.7 ± 0.3	0.50 ± 0.3	$35^\circ \pm 5^\circ$

S_3	C_0	C_1	β
2.00	1.2 ± 0.4	0.50 ± 0.3	$30^\circ \pm 5^\circ$
2.50	1.8 ± 0.6	0.60 ± 0.3	$45^\circ \pm 5^\circ$

单位unit:mm

内径 D_i φd	外径 D_o φD	轴径(h8) Shaft D_s	座孔(H7) Housing D_H	压装后 内孔公差 Arter fixed $D_{i,a}$	配合间隙 Clearance C_0	壁厚 Wall thickness S_3	油孔 Oil hole d_l	长度 L $^{0}_{-0.40}$								
								10	15	20	25	30	40	50		
10	12	10 -0.022	12 +0.018	+0.148 +0.010	0.170 0.010	0.995 0.935	4	1010	1015	1020						
12	14	12 -0.027	14 +0.018					1210	1215	1220						
14	16	14 -0.027	16 +0.018					1410	1415	1420						
15	17	15 -0.027	17 +0.018					1510	1515	1520						
16	18	16 -0.027	18 +0.018					1610	1615	1620						
18	20	18 -0.027	20 +0.021					+0.151 +0.010	0.178 0.010	1.490 1.430	6	1810	1815	1820	1825	
20	23	20 -0.033	23 +0.021	2010	2015	2020	2025									
22	25	22 -0.033	25 +0.021	+0.161 +0.020	0.194 0.020	1.980 1.920	8	2210				2215	2220	2225		
24	27	24 -0.033	27 +0.021	2410				2415				2420	2425	2430		
25	28	25 -0.033	28 +0.021	2515				2520				2525	2530			
26	30	26 -0.033	30 +0.021	+0.181 +0.040				0.214 0.040				1.980 1.920	8	2615	2620	2625
28	32	28 -0.033	32 +0.025	2815					2820	2825	2830			2840		
30	34	30 -0.033	34 +0.025	3015					3020	3025	3030			3040		
32	36	32 -0.039	36 +0.025	+0.185 +0.040	0.224 0.040	1.980 1.920	8		3215	3220	3225			3230	3240	
35	39	35 -0.039	39 +0.025	3520					3525	3530	3540			3550		
38	42	38 -0.039	42 +0.025	3820					3825	3830	3840			3850		
40	44	40 -0.039	44 +0.025	4020				4025	4030	4040	4050					

JF-800 标准公制轴套 JF-800 Standard Metric Bearing

内径 D_i ϕd	外径 D_o ϕD	轴径(h8) Shaft D_s	座孔(H7) Housing D_H	压装后 内孔公差 Arter fixed D_{ia}	配合间隙 Clearance C_D	壁厚 Wall thickness S_3	油孔 Oil hole d_L	长度 L $^{0}_{-0.40}$							
								25	30	40	50	60	80	90	100
45	50	45 -0.039	50 +0.025	+0.225 +0.080	0.264 0.080	2.460 2.400	8	4525	4530	4540	4550				
50	55	50 -0.039	55 +0.030	+0.230 +0.080	0.269 0.080			5030	5040	5050	5060				
55	60	55 -0.046	60 +0.030					5530	5540	5550	5560				
60	65	60 -0.046	65 +0.030					6030	6040	6050	6060				
65	70	65 -0.046	70 +0.030	+0.235 +0.080	0.276 0.080			6530	6540	6550	6560				
70	75	70 -0.046	75 +0.030					7030	7040	7050	7060	7080			
75	80	75 -0.046	80 +0.030					7530	7540	7550	7560	7580			
80	85	80 -0.046	85 +0.035				8030	8040	8050	8060	8080	8090			
85	90	85 -0.054	90 +0.035	+0.235 +0.080	0.281 0.080		8530	8540	8550	8560	8580	8590	85100		
90	95	90 -0.054	95 +0.035				9040	9050	9060	9080	9090	90100			
95	100	95 -0.054	100 +0.035				9550	9560	9580	9590	95100				
100	105	100 -0.054	105 +0.035				10050	10060	10080	10090	100100				
105	110	105 -0.054	110 +0.035				10550	10560	10580	10590	105100				
110	115	110 -0.054	115 +0.035	+0.240 +0.080	0.289 0.080		9.5	11050	11060	11080	11090	110100			
115	120	115 -0.054	120 +0.035			11550		11560	11580	11590	115100				
120	125	120 -0.054	125 +0.040			12050		12060	12080	12090	120100				
125	130	125 -0.063	130 +0.040			12560		12580	12590	125100					
130	135	130 -0.063	135 +0.040			13060		13080	13090	130100					
135	140	135 -0.063	140 +0.040			13560		13580	13590	135100					
140	145	140 -0.063	145 +0.040	14060	14080	14090	140100								
150	155	150 -0.063	155 +0.040	15060	15080	15090	150100								

注：内孔公差是轴套压入 0 位座孔时的公差

Note: In addition to the above specifications of size, manufactured according to customer drawings .